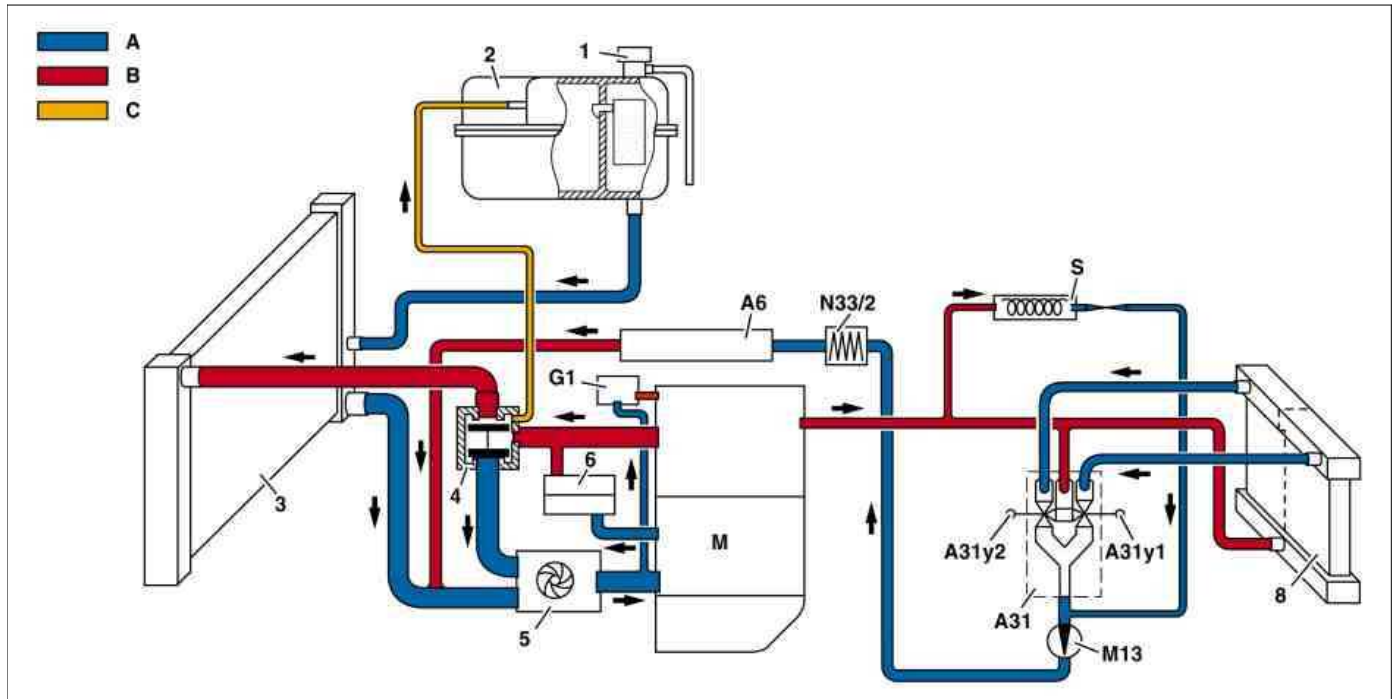


ENGINE 611 as of 1.7.99 except CODE (921b) Rape oil operation

ENGINE 612.961



P20.00-2039-79

**Coolant circuit**

- 1 Closing cap
- 2 Coolant compensation tank with silica gel container
- 3 Radiator
- 4 Coolant thermostat
- 5 Coolant pump
- 6 Oil-water heat exchanger (engine oil cooler/with transmission fluid cooler for automatic transmission)
- 8 Heater heat exchanger

- A Coolant return flow
- B Coolant feed
- C Vent line
- A6 Heater booster
- A31 Heating system delivery unit
- A31/Y1 Left duo valve
- A31/Y2 Right duo valve
- G1 Generator
- N33/2 Electric heater booster/control module
- M13 Coolant circulation pump
- S Heated windshield washer fluid reservoir